

REV.	DESCRIPTION	DATE	BY	APPROVED
B	REMOVED SHEET LENGTH AND WIDTH DIMENSIONS	26/09/2017	SAC	WM

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL:

HOT ROLLED PICKLED & OILED STEEL SHEET

SPECIFICATION:

ASTM A36 OR ASTM A1011

PART NUMBER:

MT-HRPO-S-[G]GA

WHERE G IS GAUGE THICKNESS

EXAMPLE:

MT-HRPO-S-6GA

GAUGE THICKNESS REFERENCE:

GAUGE	NOM. THICK. (IN)	THICKNESS RANGE (IN)
4	0.2242	0.2332-0.2152
5	0.2092	0.2182-0.2002
6	0.1943	0.2033-0.1853
7	0.1793	0.1883-0.1703
8	0.1644	0.1734-0.1554
9	0.1495	0.1585-0.1405
10	0.1345	0.1405-0.1285
11	0.1196	0.1256-0.1136
12	0.1046	0.1106-0.0986
14	0.0747	0.0797-0.0697
16	0.0598	0.0648-0.0548
18	0.0478	0.0518-0.0438

DART AEROSPACE		Hawkesbury, Ontario, Canada
TITLE HOT ROLLED P&O STEEL SHEET		
DWG NO.	MT-HRPO-S	REV
DESIGN BY:	SAC 06/09/2017	XXX ± .005 FRACTIONS ± 1/8
DRAWN BY:	SAC 09/27/2017	XX ± .01 ANGLES ± .5°
CHECKED:	VM 09/27/2017	X ± .1 SURFACES = 125
MFG. APPR:	DP 09/27/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
APPROVED:	WM 10/05/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE:	27/09/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE:	NTS	WEIGHT: N/A LBS
SHEET 1 OF 1		
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